



Indicative cutting speed for SUPERCUT THORIQUE carbide cutter

Ø	Steel < 1000 N/mm ²			Steel < 1300 N/mm ²			Stainless Steel < 700 N/mm ²		
	Tr/min	A/Z	Mm/min	Tr/min	A/Z	Mm/min	Tr/min	A/Z	Mm/min
6	6200	0.014	370	5500	0.012	264	3300	0.021	280
8	5000	0.02	400	4100	0.018	295	2500	0.03	305
10	4000	0.028	450	3330	0.02	266	2000	0.042	340
12	3330	0.034	465	2770	0.03	332	1660	0.052	350
16	2500	0.04	400	2080	0.035	291	1250	0.06	300
20	2000	0.047	380	1660	0.04	265	1000	0.07	290